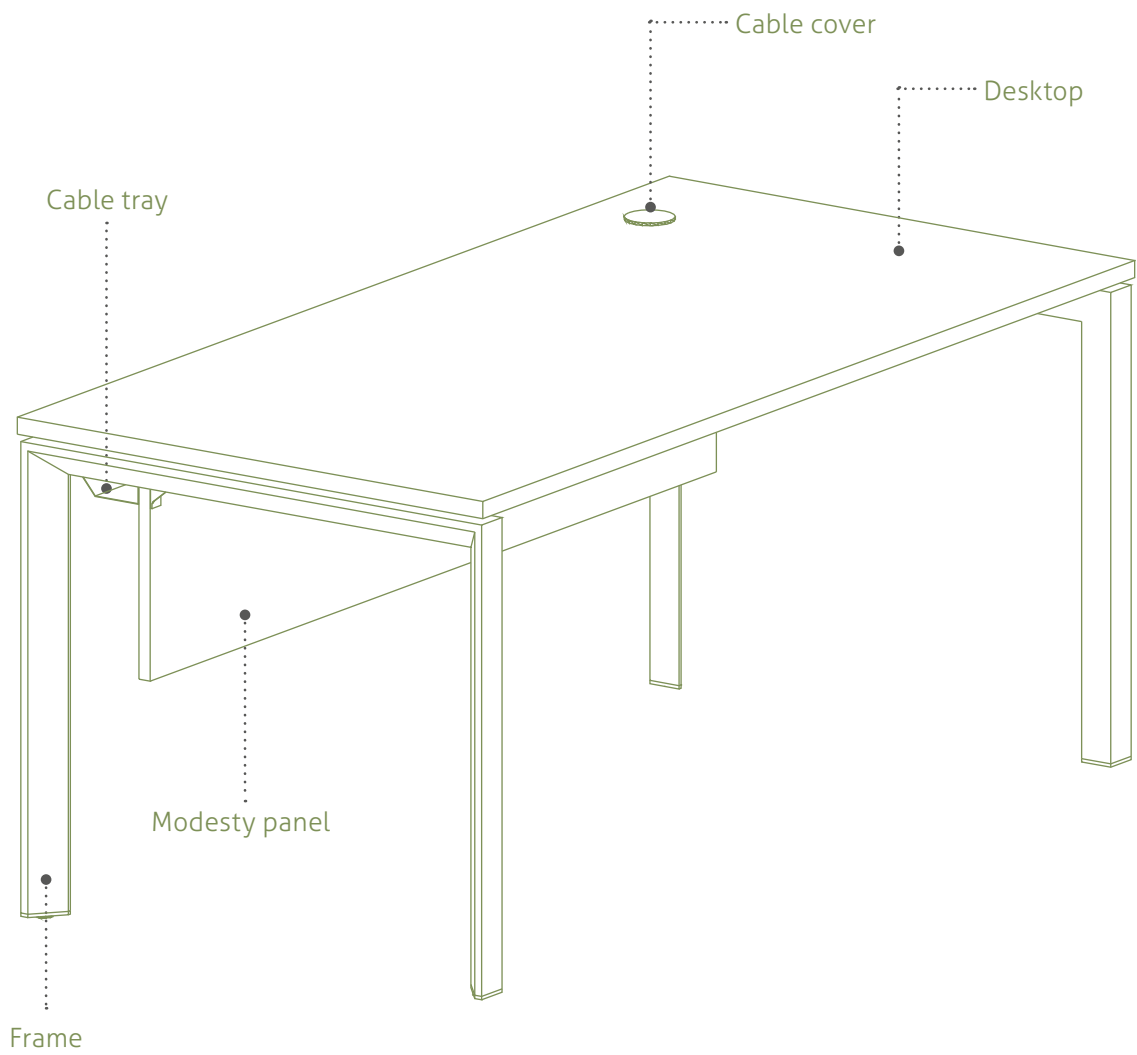
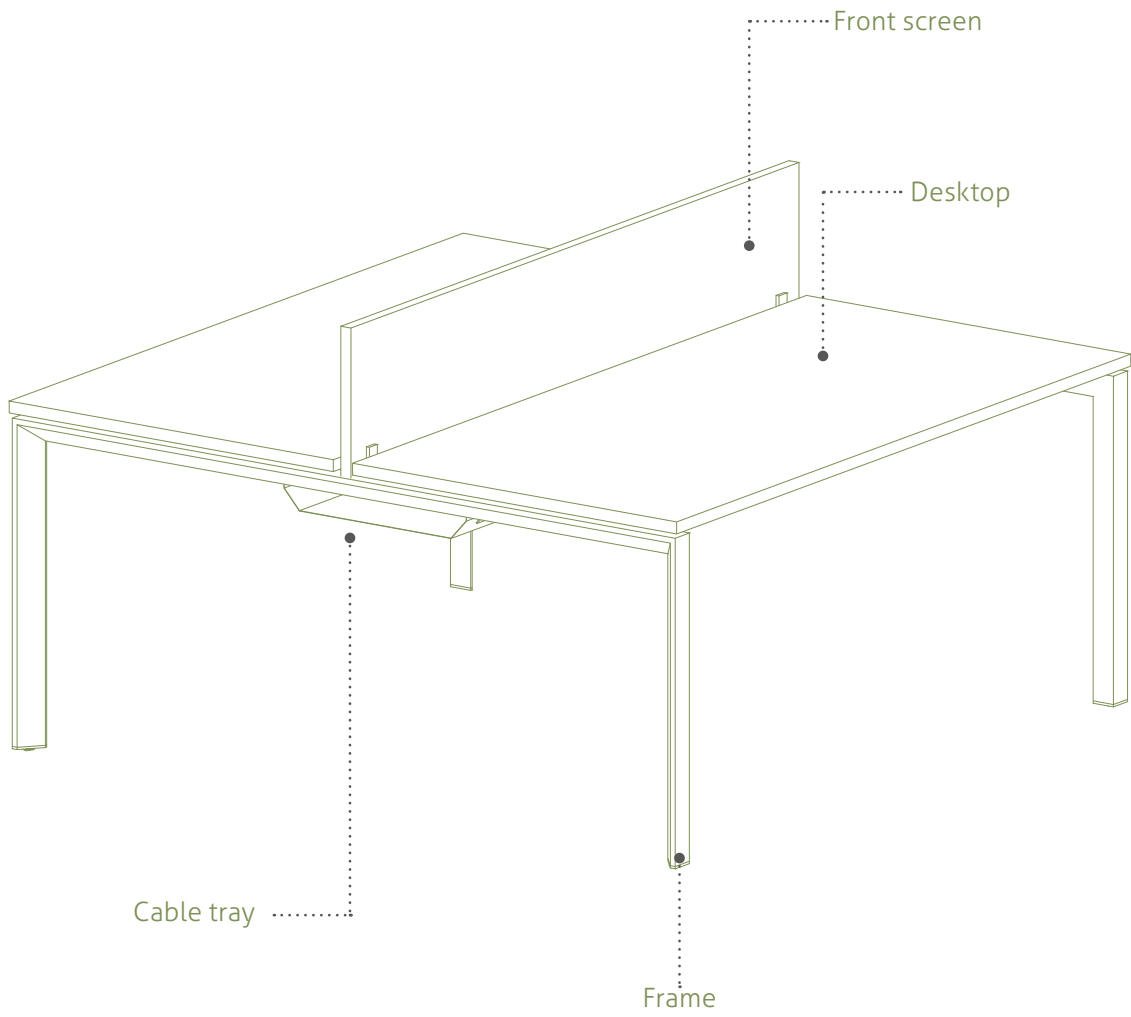


INDIVIDUAL DESK



FACE TO FACE DESKS



DESKTOPS



Melamine top: 25 mm of thickness. Recoated chipboard with melamine of 120 grs/m² in both faces with a density of 600 Kg/m³ ± 5 %. ABS edges all around the top with a bevel of 2 mm. Edges are fixed with melted glue and rounded in shape.

Finishes: graphite, white, grey, beech, maple, pear, wengue, light acacia, dark acacia, zebrano, oak or dark oak.



HPL (High Pressure Laminate) top: 25 mm of thickness. Recoated chipboard with decorative plastic laminate of 0,8 mm of thickness with a density of 600 Kg/m³ ± 5 %. ABS edges all around the top with a bevel of 2 mm. Edges are fixed with melted glue and rounded in shape.

Finishes: graphite, white, grey, beech, maple, pear, wengue, light acacia, dark acacia, zebrano, oak or dark oak.



Phenolic top: 13 mm of thickness. High pressure laminated board with phenolic resins of *kraft* paper. These fibers are pasted and pressed with a density of 1400 kg/m³. Round bevel of 2 mm all around.

Finish: white top with black edges.



Glass top: safety-tempered glass of 10 mm thick with 2 mm beveled edges.

Finishes: white or black.



All these types of tops are fixed to the frame of the desk with **no need of any tool** making easier the assembly process. If it is necessary, tops can **slide 14cm** to access to cable tray.



FRAMES

Star

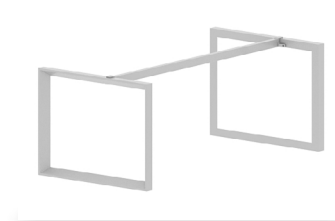
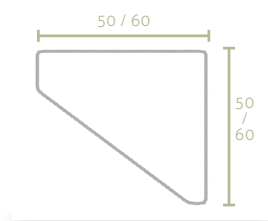
LOOP FRAME



Steel beams type DC01 in cold and in **triangular shape** size 50 x 50 of 1,8 mm thickness or 60 x 60 x 1,5 mm.



In the lower side of the frame there are black polyethylene glides with levellers (M6 and ± 2 cm height).



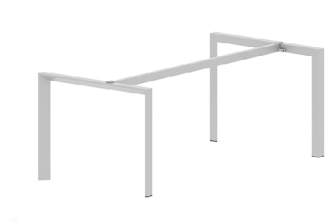
U-SHAPE FRAME



Steel beams type DC01 in cold and in **triangular shape** size 50 x 50 of 1,8 mm thickness or 60 x 60 x 1,5 mm.



In the lower side of the frame there are ABS glides with levellers (M8 and ± 2 cm height).



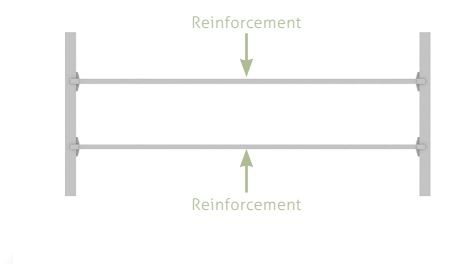
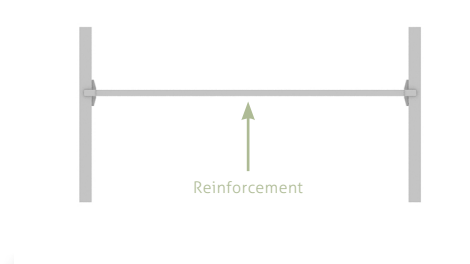
Frames provide M6 drillings to join all the complements and beams of the serie.



Available finishes: silver epoxy paint (RAL 9006), white (RAL 9016) or graphite (RAL 7022).



Reinforcement beam to fix both sides: rectangular steel tube of 50 x 30 of 2 mm thickness. It has aluminium brackets in each side with screws of metric 6 mm to manage the union between the frames of the structure. Finish in silver epoxy paint (RAL 9006).





MANUFACTURING PROCESS



Frame is welded with **MIG system**:

- a) 1 mm spread copper wire with a bath of lacquer to make a fine explosion.
- b) Corgon gas 15 (85% oxygen y 15% Corgon).



For painting process is used a painting tunnel:

- ① Degreasing and transformation treatment (zirconium manometric inorganic transformation coat): frames are dipped with osmosed water and then dried. Frames are prepared to be painted with an optimum bond and with a corrosion protection coating. For this procedure, baths are filled using reversed waterfall. An authorized operator is in charge of sewage sludge.
- ② The drying: frames go inside a humidity oven during 11 minutes with a temperature of 110°C.
- ③ Frames have to be cold before painting to have a uniform layer of paint. Frames come inside automatic cabins with spouts that spread the paint. When frames come outside the cabin some retouches are done to make sure that all the corners are painted.
- ④ Polymerized oven: paint is melted in 200°C during 20 minutes to ensure a perfect bond and a fine coating finish.



OPTIONAL COMPLEMENTS

MODESTY PANEL FOR INDIVIDUAL DESK



For lengths 220, 200, 180, 160, 140, 120, 100 and 80 cm



Fixed to the reinforcement beam of the desk with steel brackets painted in epoxy paint in silver (RAL 9006), white (RAL 9016) or graphite (RAL 7022).

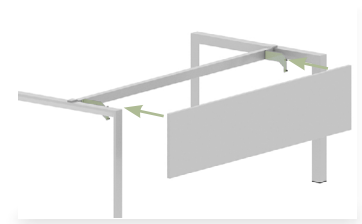


Melamine: 19 mm of thickness. Recoated chipboard with melamine of 120 grs/m² in both faces with a density of 600 Kg/m³ ± 5 %. ABS edges all around the top with a bevel of 0,8 mm. Edges are fixed with melted glue and beveled.

Finishes: silver, white or graphite.



Metal: cold folded steel sheet of 0.8 mm quality DC01. Finishes: epoxy silver (RAL 9006), epoxy white (RAL 9016) or epoxy graphite (RAL 7022).



CABLE TRAY



Cold folded steel sheet of 0.8 mm quality DC01.

Die cut to fix electric kits.

Finishes: epoxy silver (RAL 9006), epoxy white (RAL 9016) or epoxy graphite (RAL 7022).

SIMPLE: FOR INDIVIDUAL DESKS



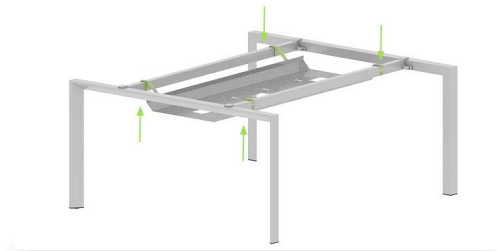
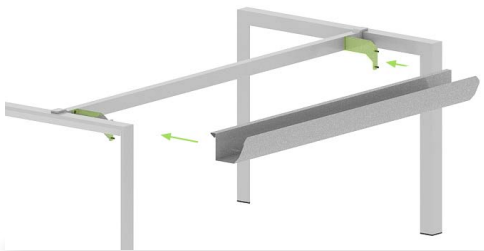
- **Desk with modesty panel:** cable tray rest on the modesty panel and can be fixed with M6 screws.

- **Desk WITHOUT modesty panel:** is fixed to the reinforcement beam of the desk with steel brackets and M6 screws.

DOUBLE: FOR FACE TO FACE DESKS AND MEETING TABLES



Fixed to the reinforcement beam of the desks with steel brackets.



OPTIONAL COMPLEMENTS

CABLE RISING

For individual desks:



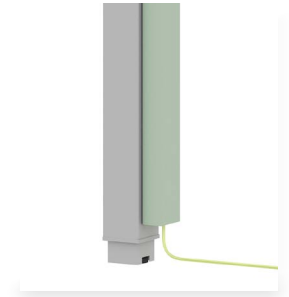
Magnetic cable beam (45 x 52 mm H=595 mm).

Cold rolled steel sheet 0.8 mm DC01.



There is no need of fittings for desk's frame.

Finishes: epoxy silver (RAL 9006), epoxy white (RAL 9016) or epoxy graphite (RAL 7022).



For face to face desks and meeting tables:

Totem for cables (110 x 150 mm).



Cold rolled steel sheet 0.8 mm DC01.

It can be fixed to the floor with screws.



Finishes: epoxy silver (RAL 9006), epoxy white (RAL 9016) or epoxy graphite (RAL 7022).

Two heights are available:

- Desks **without** cable tray: 625mm
- Desks **with** cable tray: 560 mm.



CPU HOLDER



Cold folded steel sheet of 2mm quality AP02.

Width adjustable using screws.

Finishes: epoxy silver (RAL 9006), epoxy white (RAL 9016) or epoxy graphite (RAL 7022).



Fixed to reinforcement beam of the desk with zinced aluminium U-shape brackets.



Adjustable width: 12,9 - 21,6 cm

Depth: 36,5 cm

Height: 51,6 cm



OPTIONAL COMPLEMENTS

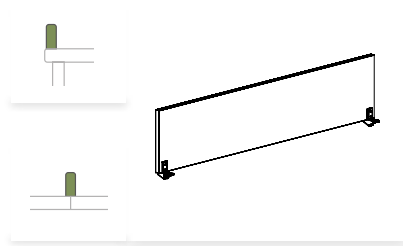
FRONT SCREEN



For lengths 180, 160, 140, 120, 100 and 80 cm



Fixed to the frame of the desk (all types of tops available)



1 LEVEL FRONT SCREEN:

- Useful height: 28,6 cm

- Total height: 31,5 cm

- Support system with aluminium brackets available in silver (RAL 9006), white (RAL 9016) or graphite (RAL 7022) finishes.

FINISHES:



Melamine: 25 mm thickness in graphite, silver, white, grey, beech, maple, pear, wengue, light acacia, dark acacia, zebrano, oak or dark oak. ABS edges of 2 mm.



Metacrylate clear or translucent of 6 mm thickness.



Upholstered 25 mm chipboard in serie 1 or 4 fabrics.



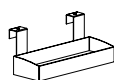
AVAILABLE ACCESSORIES:

Translucent accesories hanged to the screen with an aluminium silver bracket. Not allowed in metacrylate screens.

Small tray



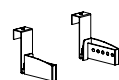
Large tray



Plastic guides
for CDs



Hanging folder
tray



+ OPTIONAL COMPLEMENTS

Star

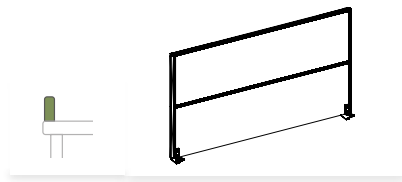
FRONT SCREEN



For lengths 180, 160, 140, 120, 100 and 80 cm



Fixed to the frame of the desk (all types of tops available)



2 LEVELS FRONT SCREENS

- Useful height: 59,4 cm
- Total height: 62,6 cm
- Support system with aluminium brackets available in silver (RAL 9006), white (RAL 9016) or graphite (RAL 7022) finishes.
- Aluminium frame. Available finishes: silver, white or graphite.



BOTTOM PANEL FINISHES:



Melamine: graphite, silver, white, grey, beech, maple, pear, wengue, light acacia, dark acacia, zebrano, oak or dark oak.



Upholstered chipboard in serie 1 or 4 fabrics.



TOP PANEL FINISHES:



Melamine: graphite, silver, white, grey, beech, maple, pear, wengue, light acacia, dark acacia, zebrano, oak or dark oak.



Upholstered chipboard in serie 1 or 4 fabrics.



Metacrylate clear or translucent.



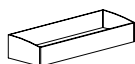
AVAILABLE ACCESSORIES:

Translucent accesories hanged to the guide.

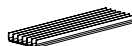
Small ray



Large tray



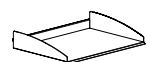
Plastic guides
for CDs



Hanging folder
tray



Metal
tray
Silver finish



OPTIONAL COMPLEMENTS

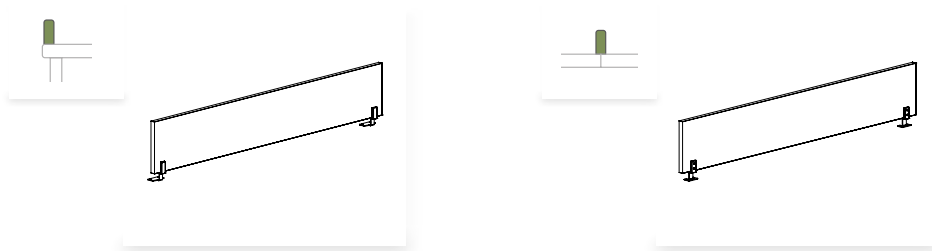
SIDE SCREEN



For depths 160, 120, 80 and 60 cm.



Fixed to the frame of the desk (all types of tops available)



1 LEVEL SIDE SCREEN:

- Useful height: 28,2 cm
- Total height: 31,5 cm
- Support system with aluminium brackets available in silver (RAL 9006), white (RAL 9016) or graphite (RAL 7022) finishes.

FINISHES:



Melamine: 25 mm thickness in graphite, silver, white, grey, beech, maple, pear, wengue, light acacia, dark acacia, zebrano, oak or dark oak. ABS edges of 2 mm.



Metacrylate clear or translucent of 6 mm thickness.



Upholstered 25 mm chipboard in serie 1 or 4 fabrics.



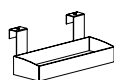
AVAILABLE ACCESSORIES:

Translucent accessories hanged to the screen with an aluminium silver bracket. Not allowed in metacrylate screens.

Small tray



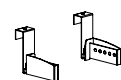
Large tray



Plastic guides for CDs



Hanging folder tray

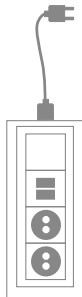


CABLE MANAGEMENT WITH COVER

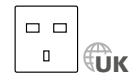
FOR MEETING TABLES

TYPE A: box with 2 sockets + 2 data.

- In one side of the kit there is a black fast male connector with 3 poles fixed with pressure. In the other side, there is a black fast female connector with 3 poles fixed with pressure also.

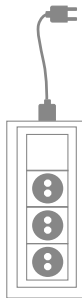


- Two black sockets of 45x45.
- One black cover of 45x45
- Two RJ45 (CAT6) connectors with dust caps and 1 m of cable each one.
- One black connexion cable for sockets of 2 meters.
- Cable management can be terminal or add-on. The total of electric connections should not exceed 16 ampere power. Do not connect more than 3 kits. (1 terminal + 2 add-ons maximum).

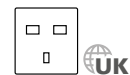


TYPE B: box with 3 sockets.

- In one side of the kit there is a black fast male connector with 3 poles fixed with pressure. In the other side, there is a black fast female connector with 3 poles fixed with pressure also.



- Three black sockets of 45x45.
- One black cover of 45x45.
- One black connexion cable for sockets of 2 meters.
- Cable management can be terminal or add-on. The total of electric connections should not exceed 16 ampere power. Do not connect more than 3 kits. (1 terminal + 2 add-ons maximum).



TYPE C: polypropylene box with frame and anodised aluminium cover.

There is a black brush in the large size of the cover for cables. Cover can be open 90° and allows user to reach the electrification tray under the desktop. Aproximate size: 232x117 mm.

Available finishes: silver, white or graphite.



FOR INDIVIDUAL AND SIDE-BY-SIDE DESKS

TYPE D: round ABS cover for cables of Ø60 mm with rotation open system.

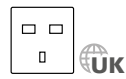
Available finishes: silver, white or black.



TRAY CABLE MANAGEMENT (WITHOUT COVER)

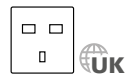
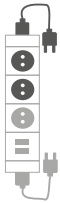
TYPE A2: 3 sockets + 2 data.

- Anodised aluminium beam with U-shape, 2 black ABS covers joined to the beam with metal sheet screws.
- Three black sockets of 45x45.
- Two RJ45 (CAT6) connectors with dust caps and 1 m of cable each one.
- One black connexion cable for sockets of 2 meters.
- Cable management can be terminal or add-on. The total of electric connections should not exceed 16 ampere power. Do not connect more than 3 kits. (1 terminal + 2 add-ons maximum).

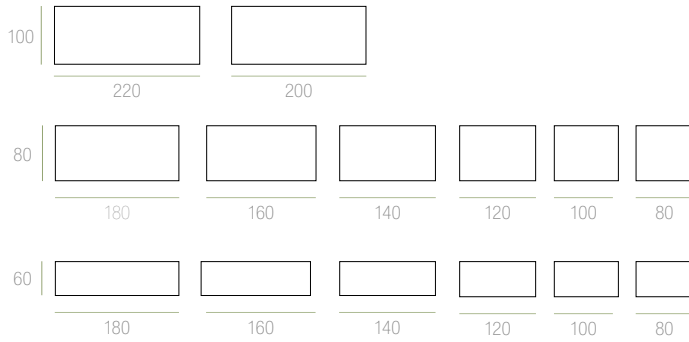


TIPO A3: 2 UPS sockets + 1 socket + 2 data.

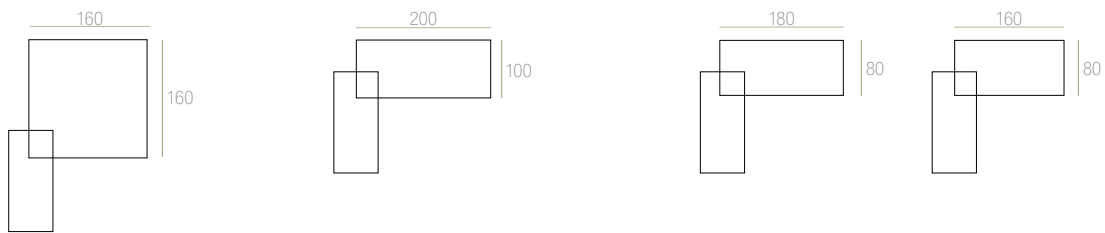
- Anodised aluminium beam with U-shape, 2 black ABS covers joined to the beam with metal sheet screws.
- Two red UPS sockets of 45x45.
- One black sockets of 45x45.
- One black connexion cable for sockets of 2 meters.
- One connexion cable for UPS sockets of 2 meters.



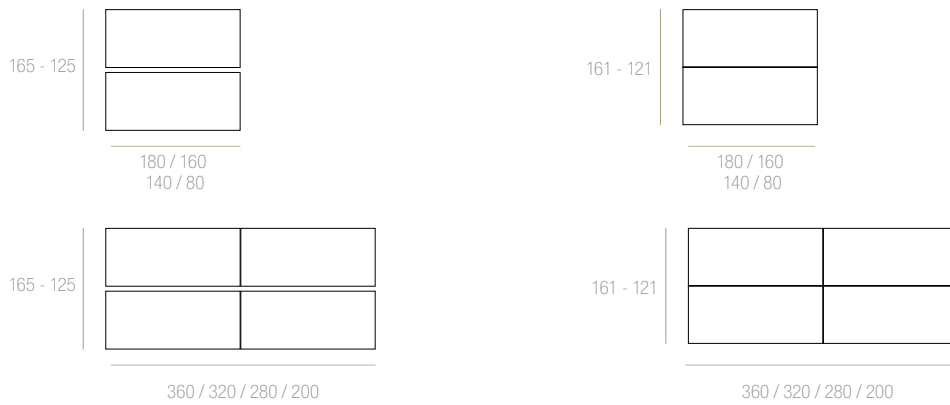
INDIVIDUAL DESKS:



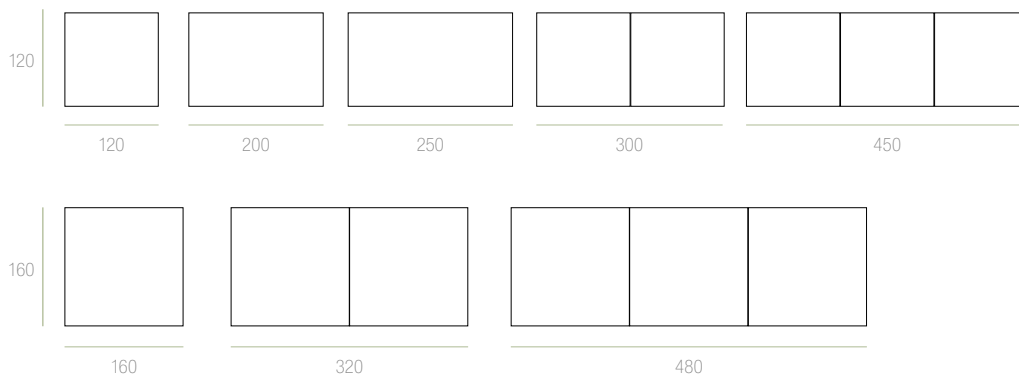
INDIVIDUAL DESKS WITH CREDENZA:



FACE TO FACE DESKS:



MEETING TABLES:

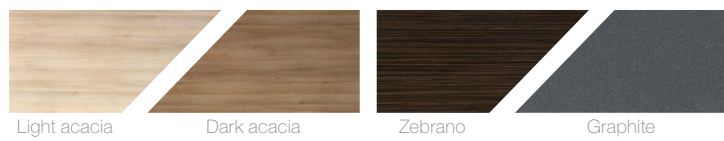




FINISHES



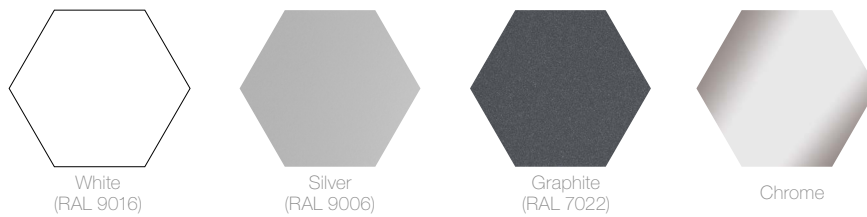
MELAMINE DESKTOPS



TEXTURED MELAMINE DESKTOPS



FRAME





CERTIFICATES

UNE-EN 527-1:2011
 UNE-EN 527-2:2017
 UNE-EN 15372:2017
 UNE-EN 1730:2013



CARE INTRUCTIONS

Clean the table and its components with a soft cloth and neutral detergent.



RECYCLABILTY AND TOXIC MATERIALS

This table does not contain any toxic material and its components are recyclable.



MATERIALS:

- Wood used to manufacturer desk tops is from certified forests managed in a sustainable way.
- 44% of this table materials are recycled.



PRODUCTION:

- Components and manufacturer packs are optimized to avoid chipboard remnant waste.
- Painting process is free of environment polluting emissions. It doesn't generate dangerous residues due to a closed cycle of water and epoxy-powdered paint.



SHIPPING:

- Furniture is delived with our trucks. Routes are optimized to reduce CO₂ emissions.

USE:



- Modular range with many complements: it is possible to extendend or modify the table shape without replacements.
- All kind of replacements are available. It is the better way to repair damage parts of the desk and prolong its utility.



END OF LIFE:

- Desk is recyclable in a 96%.
- All the components can be disassembled easily and treat them separately for its recyclability.
- Desk packing materials are 100% recyclables.

